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mantle	(n) A cloak.
manufacturer	(n) A person engaged in manufacturing as a business.
manumission	(n) Emancipation.
manumit	(v) To set free from bondage.

marine	(adj) Of or pertaining to the sea or matters connected with the sea.
maritime	(adj) Situated on or near the sea.
	
maroon	(v) To put ashore and abandon (a person) on a desolate coast or island.
martial	(adj) Pertaining to war or military operations.