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imperceptible	(adj) Indiscernible.
imperfectible	(adj) That can not be perfected.
imperil	(v) To endanger.
imperious	(adj) Insisting on obedience.

impermissible	(adj) Not permissible.
impersonal	(adj) Not relating to a particular person or thing.
impersonate	(v) To appear or act in the character of.
impersuadable	(adj) Unyielding.