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fraternal	(adj) Brotherly.
fraudulence	(n) Deceitfulness.
fraudulent	(adj) Counterfeit.
fraught	(adj) loaded; charged

fray	(v) To fret at the edge so as to loosen or break the threads.
free trade	(n) Commerce unrestricted by tariff or customs.
	
freemason	(n) A member of an ancient secret fraternity originally confined to skilled artisans.
freethinker	(n) One who rejects authority or inspiration in religion.